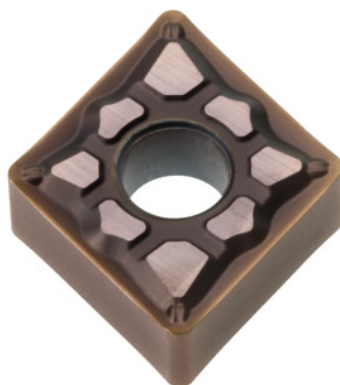


**Indexable insert for turning CNMG 120408, for finish machining****Order data**

Order number	250060 HB7415
GTIN	4045197660787
Item class	21G

Technical description

Feed f	0.1 mm/rev.
Cutting speed v_c main application	60 - 70 m/min
Corner radius	0.8 mm
Chip breaker	TIS
Cutting conditions	continuous
Cutting depth a_p	0.3 - 2 mm
Main application	S
Type	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120408

Data sheet

Number of changes/inserts	4
Type of product	Indexable insert for turning