

**Garant****DCMT indexable insert for finishing 50 pieces, HB7130-2, Size: 070204****Order data**

|              |               |
|--------------|---------------|
| Order number | GG3517 070204 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                   |
|--------------------------------------|-------------------|
| Feed f                               | 0.1 - 0.3 mm/rev. |
| ISO code indexable insert            | DCMT 070204       |
| Corner radius                        | 0.4 mm            |
| Tool material                        | Carbide           |
| Cutting depth $a_{p \max}$           | 1.75 mm           |
| Finishing/roughing assignment        | Finishing         |
| Number of changes/inserts            | 2                 |
| Quantity                             | 50                |
| Main application                     | M                 |
| Tolerance                            | M                 |
| Cutting speed $v_c$ main application | 80 - 270 mm/min   |

## Data sheet

|                            |                              |
|----------------------------|------------------------------|
| Contents                   | 260353 HB7130-2              |
| Cutting depth $a_p$        | 0.2 - 1.5 mm                 |
| Cutting depth $a_{p \min}$ | 0.25 mm                      |
| Type                       | HB7130-2                     |
| Cutting conditions         | slightly interrupted         |
| Chip breaker               | VS                           |
| Type of product            | Indexable insert for turning |

### Suitable products

No Shop URL available for: GG3517 070204