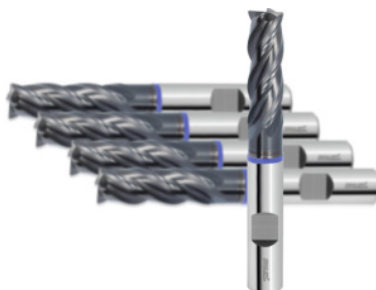




Value pack HOLEX Pro Inox solid carbide milling cutter HPC



Order data

Order number	GG1021 6
GTIN	4045197905680
Item class	GGN

Description

Version:

For **outstanding tool life**. For use at **high cutting speeds**, particularly suitable even for steels up to approx. 1100 N/mm².

Same as No. 203021.

Technical description

Corner chamfer width at 45°	0.1 mm
Tolerance nominal Ø	f8
Direction of infeed	horizontal, oblique and vertical
Recess Ø D ₁	5.8 mm
Feed f _z for side milling in INOX > 900 N/mm ²	0.03 mm
Cutting edge Ø D _c	6 mm
Feed f _z for slot milling in stainless steel > 900 N/mm ²	0.025 mm
Shank	DIN 6535 HB to h6
Flute length L _c	18 mm

Data sheet

Overhang length L_1 incl. recess	24 mm
Shank $\varnothing D_s$	6 mm
No. of teeth Z	4
Overall length L	62 mm
Helix angle	35 degrees
Corner chamfer angle	45 degrees
Contents	5
Series	Pro Inox
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Machining strategy	HPC
Colour ring	blue
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	180 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	150 m/min	P

TOOLOX 33	suitable only under restricted conditions	115 m/min	H
TOOLOX 44	suitable only under restricted conditions	80 m/min	H
INOX < 900 N/mm ²	suitable	100 m/min	M
INOX > 900 N/mm ²	suitable	85 m/min	M
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable		
dry	suitable		
Air	suitable only under restricted conditions		

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/GG1021-6>